



## Preharvest and Harvest Food Safety

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## Food Safety Hazards

- A
  - biological,
  - chemical, or
  - physical property

that is *reasonably likely* to cause

- cause injury or illness in the absence of its control



## Chemical Hazards

- If not controlled will cause illness
  - Chemicals
    - Pesticides
    - Sanitizers
  - Allergens
    - Undeclared ingredients
    - Cross contaminants
  - Unapproved additives
  - Natural toxins
    - Mycotoxins
      - E.g., patulin



## Physical Hazards

- Foreign objects **capable of injuring** the consumer
  - Metal
  - Glass
  - Wood
  - Hard plastic
  - Stones




## Biological Hazards

- If not controlled will cause illness
  - Bacteria, e.g., *Salmonella*
    - Or their toxins (e.g., *Clostridium botulinum* toxin)
  - Viruses, e.g., hepatitis A
  - Parasites, e.g., protozoa
    - *Cryptosporidium parvum*



## Produce Increasingly Recognized as Vector

- Proportion of reported outbreaks
- USA
  - 1970s: <1% (outbreaks) <1% (cases)
  - 1990s: 6% (outbreaks) 12% (cases)
- Australia
  - 4%: (2001-2005)
- Europe
  - Increases in past decade

Lynch et al., Epidemiol. Infect. 2009

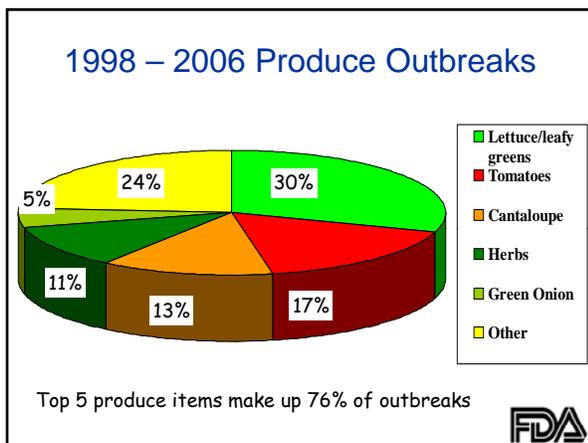
### Multinational Outbreaks

Year	Pathogen	Cases	Regions	Food
2008	<i>Salmonella</i>	1442	North America	Fresh peppers, tomatoes?
2007	<i>Salmonella</i>	51	Europe, North America	Fresh basil
2007	<i>Shigella</i>	175	Australia, Europe	Alfalfa sprouts
2007	<i>Salmonella</i>	45	Europe	Alfalfa sprouts
2006	<i>E. coli</i> O157:H7	206	North America	Fresh spinach
2006	<i>Salmonella</i>	20+	Europe	Arugula

Lynch et al., Epidemiol. Infect. 2009

### Why the increase?

- Increased consumption
  - More raw, less cooked
- Large scale production, widespread distribution
  - Increasing size of outbreak increases ability to detect
- Increase in sensitive populations
- Increase in public and scientific awareness
- Greatly improved methodology



### Recurring Pathogen and Commodity Combinations

- *Salmonella* Poona and *Salmonella* Anatum
  - cantaloupes
- *E. coli* O157:H7 (other EHECs?)
  - lettuce and leafy greens
- *Salmonella*
  - mangoes, tomatoes, almonds (nuts)
- Hepatitis A
  - green onions
- *Shigella sonnei*
  - parsley, cilantro, and culantro

### Do Fresh Cut Products Have Higher Risks ?

### 1998-2006 Fresh Cut Produce Outbreaks

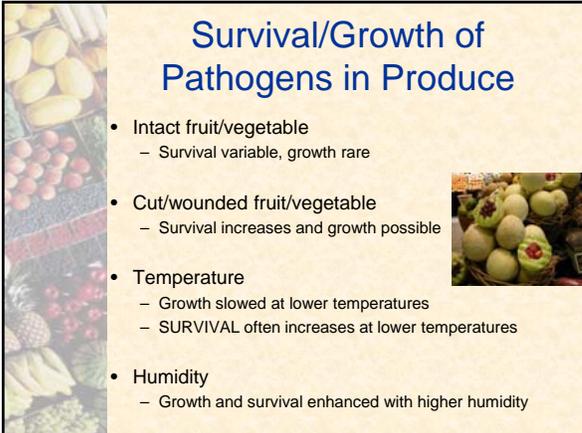
• Romaine lettuce	2
• Lettuce	6
• Mixed lettuce	1
• Spinach	2
• Roma Tomatoes	2
• Round Tomatoes	1
• Mixed melons	1

## Recent Outbreaks Have Caused Major Changes in Attitudes and Approaches to the Safety of All Perishable Produce

In the U.S., since 1999, 80% of leafy green outbreaks and 98% of illnesses have been from fresh-cut products

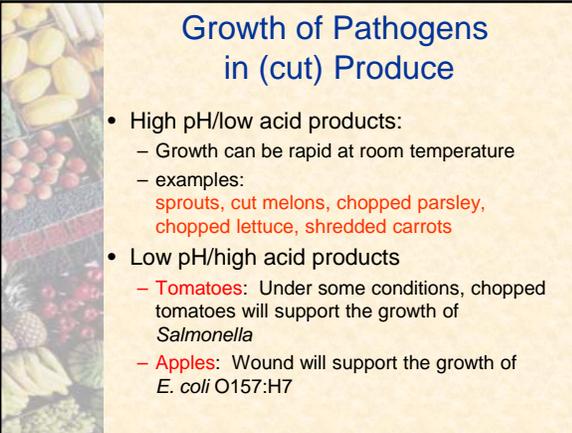
### Survival/Growth of Pathogens in Produce

- Intact fruit/vegetable
  - Survival variable, growth rare
- Cut/wounded fruit/vegetable
  - Survival increases and growth possible
- Temperature
  - Growth slowed at lower temperatures
  - SURVIVAL often increases at lower temperatures
- Humidity
  - Growth and survival enhanced with higher humidity



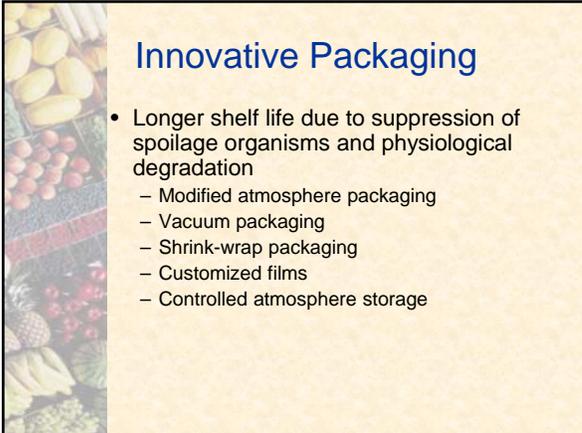
### Growth of Pathogens in (cut) Produce

- High pH/low acid products:
  - Growth can be rapid at room temperature
  - examples: sprouts, cut melons, chopped parsley, chopped lettuce, shredded carrots
- Low pH/high acid products
  - **Tomatoes:** Under some conditions, chopped tomatoes will support the growth of *Salmonella*
  - **Apples:** Wound will support the growth of *E. coli* O157:H7



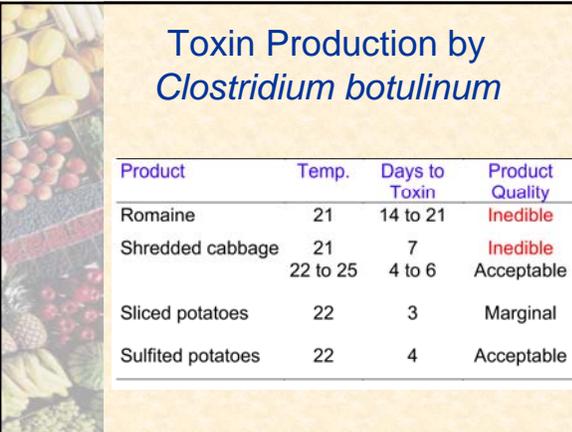
### Innovative Packaging

- Longer shelf life due to suppression of spoilage organisms and physiological degradation
  - Modified atmosphere packaging
  - Vacuum packaging
  - Shrink-wrap packaging
  - Customized films
  - Controlled atmosphere storage



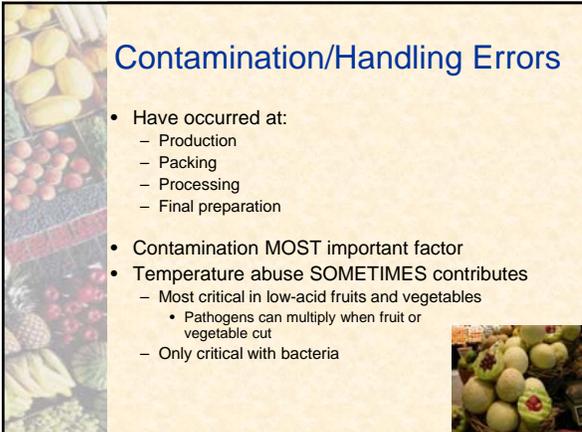
### Toxin Production by *Clostridium botulinum*

Product	Temp.	Days to Toxin	Product Quality
Romaine	21	14 to 21	Inedible
Shredded cabbage	21 22 to 25	7 4 to 6	Inedible Acceptable
Sliced potatoes	22	3	Marginal
Sulfited potatoes	22	4	Acceptable



### Contamination/Handling Errors

- Have occurred at:
  - Production
  - Packing
  - Processing
  - Final preparation
- Contamination MOST important factor
- Temperature abuse **SOMETIMES** contributes
  - Most critical in low-acid fruits and vegetables
    - Pathogens can multiply when fruit or vegetable cut
  - Only critical with bacteria



## Washing Doesn't Eliminate Pathogens

- At best 1-3 log (1 to 1000-fold) reductions can be expected under commercial conditions regardless of antimicrobial used
- Issues
  - Complexity
  - Stem scar area
  - Apples
    - Bacteria can enter core through blossom end
    - Stem end difficult access
  - Presume knife can transfer to edible flesh
    - Demonstrated for melons and tomatoes

## Infiltration Can Occur in Some Products



credit: M.A. Marous, IFFAS



Fruit pulp must be < 9°F warmer than water temperature to prevent infiltration.



Microbes in water

Apples  
Melons  
Peppers  
Spinach  
Mango

Temp  
Pressure  
Depth  
Water deficit  
Vacuum

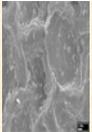
Maintaining water sanitation critical

T.V. Suslow, UC Davis

## Not all surfaces equal

- Smooth surfaces
  - Honeydew melon, tomato, oranges, apples
- Complex surfaces - hard
  - Netted rind difficult to "clean"
  - Scrubbing with clean brush significant improvement
- Complex surfaces - soft
  - Strawberries, broccoli, lettuce, parsley, sprouts

Honeydew Melon Surface



Cantaloupe Surface



## Some surfaces may attract bacteria

- Lettuce
  - *E. coli* O157:H7 found in cut edges and stomata (Seo and Frank, 1999)
  - *L. monocytogenes* and *Salmonella* attach to cut edges (Takeuchi et al., 2000)

## Guiding Principles of Food Safety for Fresh Produce

- Once contaminated, removing or killing pathogens is VERY difficult
- **THEREFORE**
- Prevention of contamination is favored

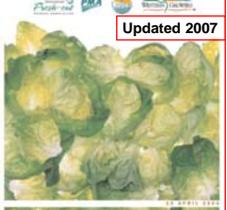
## GAPs and GHPs ARE Science-based

- Guidance derived from sound principles
- Data is lacking in many areas
- Specific practices and standards may
  - have no *validated* basis

**Good Agricultural Practices  
Now Incorporate More Specific "Metrics":  
Criteria for Compliance Audits**

- ❖ Quantifiable and verifiable criteria
- ❖ Improve public safety by applying uniform science-based standards

Commodity Specific Food Safety  
Guidelines for the Lettuce and  
Leafy Greens Supply Chain



Updated 2007

Commodity Specific Food  
Safety Guidelines for the  
Fresh Tomato Supply Chain

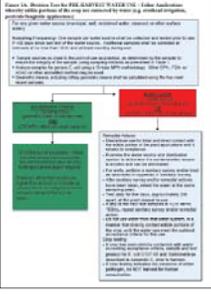


July 2008

**Leafy Green Marketing Agreement**

- Accepted More Specific and Prescriptive "Metrics"
- Voluntary Program; Mandatory Government Audits

Figure 14. Overview from the FSA, SAFETY WATER 110 - Letter Agreement, showing the purpose of the rule to prevent the entry of microbial organisms, including higher organisms...





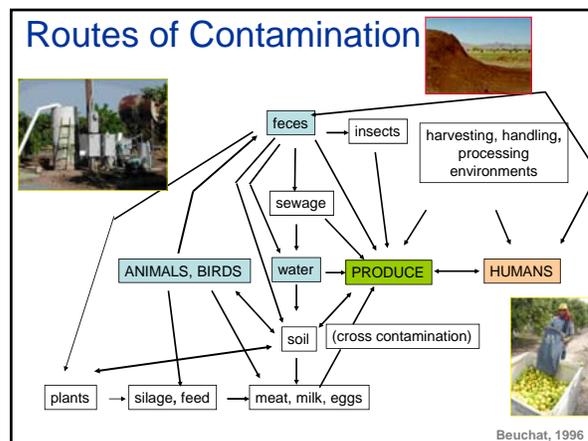
**FDA Produce Safety Rule**

- The Food and Drug Administration is proposing to promulgate regulations setting enforceable standards for fresh produce safety at the farm and packing house.
- <http://www.reginfo.gov/public/do/eAgendaViewRule?pubId=200910&RIN=0910-AG35>
- Intention to publish a proposed rule in 2011

**What are the sources of contamination?**

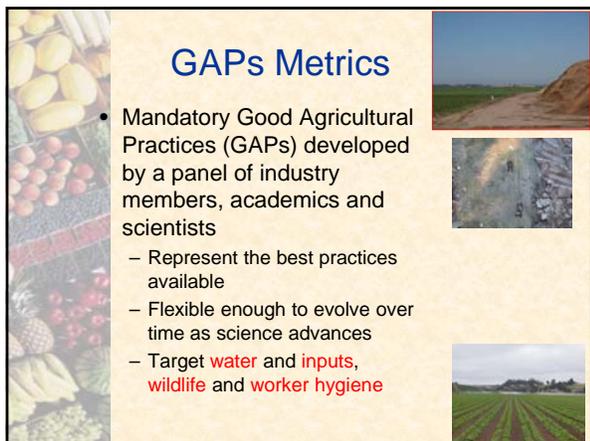
**Enteric (Fecal) Pathogens (partial list)**

Pathogen	Enteric Source	Infectious Dose	Sequelae
<b>BACTERIA</b>			
<i>Salmonella</i> spp.	human animals	10 -> 100,000	Reactive arthritis
<i>E. coli</i> O157:H7 (EHEC)	human animals	10 - 1,000	HUS
<i>Shigella</i>	Human	10 - 100	Dysentery
<b>PROTOZOA</b>			
<i>Cryptosporidium</i>	human animals	<20	Severe diarrhea
<b>VIRUS</b>			
Hepatitis A	human	10 - 100	Jaundice



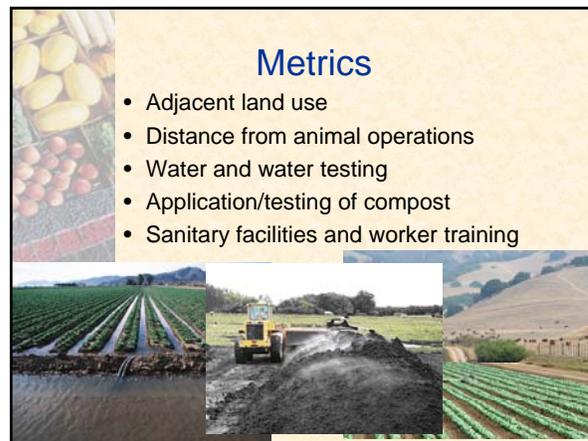
## GAPs Metrics

- Mandatory Good Agricultural Practices (GAPs) developed by a panel of industry members, academics and scientists
  - Represent the best practices available
  - Flexible enough to evolve over time as science advances
  - Target **water** and **inputs**, **wildlife** and **worker hygiene**



## Metrics

- Adjacent land use
- Distance from animal operations
- Water and water testing
- Application/testing of compost
- Sanitary facilities and worker training

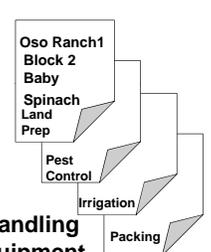


### Implementing GAPs

Step 1: Construct a Self-Audit of Potential Hazards

- Site selection
- Animal influences
- Fertility inputs
- Water inputs
- Irrigation
- Foliar sprays
- Harvest
- Human influences
- Worker hygiene
- Postharvest water and handling
- Sanitation – field and equipment

**Record Keeping is Essential !**



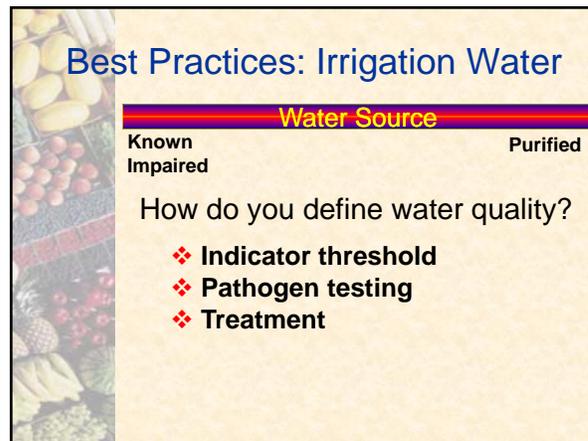
### Best Practices: Irrigation Water

**Water Source**

Known Impaired	Purified
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How do you define water quality?

- ❖ Indicator threshold
- ❖ Pathogen testing
- ❖ Treatment



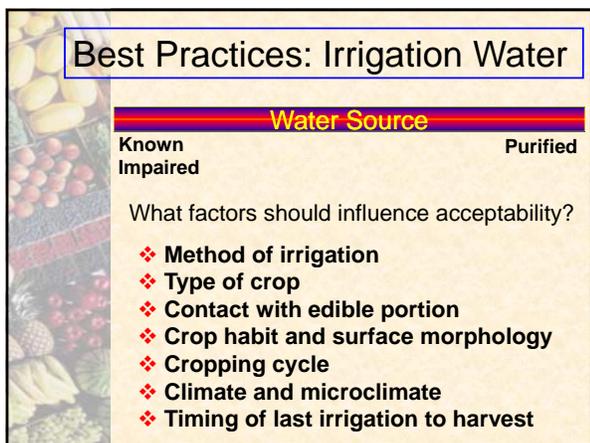
### Best Practices: Irrigation Water

**Water Source**

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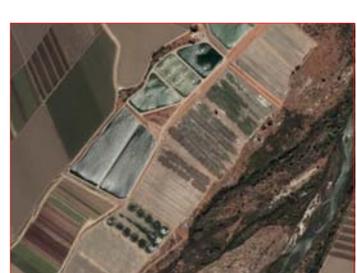
What factors should influence acceptability?

- ❖ Method of irrigation
- ❖ Type of crop
- ❖ Contact with edible portion
- ❖ Crop habit and surface morphology
- ❖ Cropping cycle
- ❖ Climate and microclimate
- ❖ Timing of last irrigation to harvest



### Best Practices: Site Selection

How far from an identified hazard?



### Best Practices: Site Selection

What factors should influence acceptability?

- ❖ Slope
- ❖ Soil porosity
- ❖ Prevailing wind
- ❖ Presence of vectors
- ❖ Method of irrigation
- ❖ Crop habit + morphology
- ❖ Season
- ❖ Mitigation practices

### E. coli O157:H7 Outbreak Associated with Bagged Lettuce (Taco Johns) (December 2006)

- 81 cases of *E. coli* O157 infection in three states
  - 2 cases of HUS, 26 hospitalizations
- Implicated vehicle – Bagged, fresh-cut lettuce
  - Grown in California's Central Valley
  - Outbreak *E. coli* O157:H7 strain isolated from 2 environmental samples from 2 dairy farms near lettuce-growing area
- Irrigation water cross-linked to dairy waste water used to irrigate animal food crops
- the farm irrigation system that utilized dairy runoff water did not have any backflow prevention devices to ensure manure-blended irrigation water did not contaminate the SWSD water system," which was used to irrigate lettuce fields

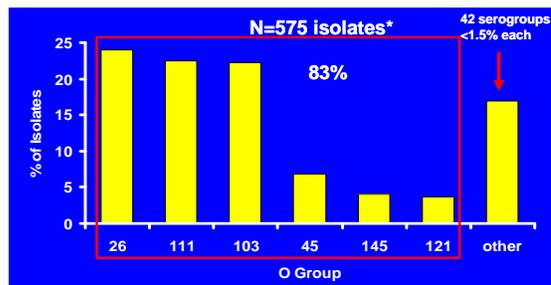
U.S. Food and Drug Administration  
www.fda.gov/vbbs/topics/NEWS/2007/NEW01546.html

### E. coli O157:H7 Outbreak 2006 Bagged Fresh Spinach

- 45 of 351 (13%) of environmental samples in and around the Ranch were *E. coli* O157:H7-positive

- Outbreak strain of *E. coli* O157 confirmed from 26 of 45 *E. coli* O157:H7-positive samples
- These were from **cattle feces** (15 samples), wild pig (7 samples), stream water (2 samples) and soil (2 samples)

### Human isolates of non-O157 STEC, by serogroup, FoodNet sites, 2000-2006



Source: CDC 2008

### Best Practices: Animal Intrusion

#### Observed fecal matter

Ignore it as natural

Segregate 5 ft area

Reject whole field



- Significant Animal**
- Cattle
  - Pig
  - Deer
  - Goat
  - Sheep

- Non-Significant Animal**
- Coyote
  - Fox
  - Dog
  - Cat
  - Horse
  - Rabbit
  - Raccoon
  - Birds
  - Chickens
  - Reptiles
  - Amphibians
  - other

LGMA Standards recognize level of concern and required corrective action

## Human hygiene

### Humans are involved

- training and implementation issues

Multiple touch points



## GAPs Programs Should Not Be Passive

Develop a system that can:

- Determine what could have happened;
- Implement procedures to determine when the process is out of control;
- Implement control measures to correct the problem;
- Verify;
- Record all actions that have been done

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## Key Take-Home Messages

- Illness is the vastly exceptional outcome
- Diverse produce consumption is the right health message for a balanced diet

